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Client Information	on					
Name	SKY-PROTECT AG					
Address	Westhafenplatz 1 60327 Frankfurt Germany					
Report Informati	on					
Report Number	4786980531_003					
Report Date	2015-07-10					
Standard References	IEC61215 2nd edition rev. date 2005-04					
Product Informa	tion					
Туре	Hail protection for cars					
Product	SKY PROTECT PU-9.5mm					
Testing Engineer						
Name/Signature	Thomas Wengert Fromu, Wing G					
Laboratory Review						
Name/Signature	Marijo Cosic					

Report No: 4786980531_003 Report Date: 2015-07-10



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Table 1 "Summary of test results"

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Table 3 "Appendix"

Sample Identification					
Sample No.	Sample Identification Number	Date Received	Product Description /Serial Number		
3	2161844	2015-06-25	PU Foam 9.5mm with magnetic adhesion foil connected to engine hood		
5	2161845	2015-06-25	Engine Hood for Golf 6		

Table 4 "Sample identification list"



Summary – Hail test overview

The product showed no dents on the engine hood with impacts containing energy up to 8.7 Joules. Above 8.7 Joules impact dents were observed on the engine hood (see Figure 1 below).



Figure 1 "Conducted hail shots"

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Tested by:	Thomas Wengert	Test Date:	2015-07-09
Sample Tested:	3, 5	Instrument Code/Range:	2123/200g 703/V/s 2004/mm 4041/°C 11000/°C/%rH/mBar

Humidity/	Barometric Pressure /	Ambient /	Date
[%r.H]	[mBar]	[°C]	
42.6	1014.8	23.6	2015-07-09

Hail Test

Description and Setup

The Hail test was conducted in dependence on the procedure described in *IEC61215 2nd* edition rev. date 2005-04.

Before the test the hail balls were stored at least for 1 hour at -10°C and were checked to be free of cracks or bubbles.

The speed was adjusted with two light beams with a predefined distance connected to an oscilloscope.

The hail balls were shot at an angle of 90° on the engine hood protected with the sample.

The hail ball sizes and velocities were selected according to "HAGEL INTENSITÄTSSKALA DE 2.2" (see appendix).



Results

Sample 3 Shot	Diameter [mm]	Mass [g]	Test velocity [m/s]	Impact energy [J]	Comment	
1	30	13.0	23.6	3.6	No damage to sample or engine hood	
2	30	13.0	23.6	3.6	No damage to sample or engine hood	
3	30	13.0	23.6	3.6	No damage to sample or engine hood	
4	35	20.6	25.6	6.7	No damage to sample or engine hood	
5	35	20.6	25.6	6.7	No damage to sample or engine hood	
6	35	20.6	25.6	6.7	No damage to sample or engine hood	
7	35	20.6	33.2	11.4 (Table 6)	No damage to sample, deformation of engine hood	
8	35	20.6	31.0	9.9 (Table 6)	No damage to sample, deformation of engine hood, see Picture 2	
9	35	20.6	29.1	8.7 (Table 6)	No damage to sample or engine hood	
9	35	20.6	29.1	8.7 (Table 6)	No damage to sample or engine hood	
9	35	20.6	29.1	8.7 (Table 6)	No damage to sample or engine hood	

Table 5 "Conducted hail ball shots"

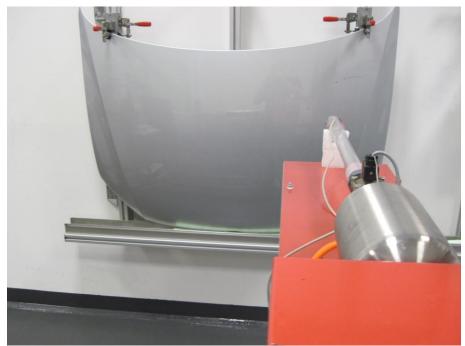
Impact	Conducted hail shot			Hail ball with corresponding energy		
energy	Diameter	Mass	Test	Diameter	Mass	Test
[J]	[mm]	[g]	velocity [m/s]	[mm]	[g]	velocity [m/s]
11.4	35	20.6	33.2	40	30.8	27.2
9.9	35	20.6	31.0	38.5	27.4	26.9
8.7	35	20.6	29.1	37	24.4	26.7

Table 6 "Corresponding energy of different hail sizes"

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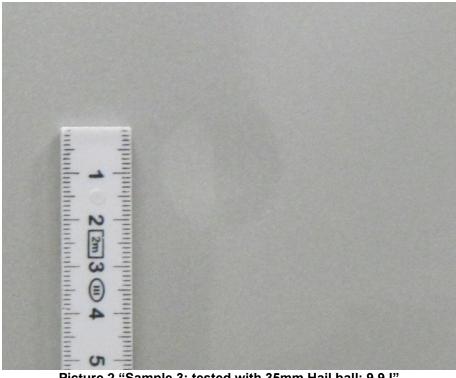
Outcome



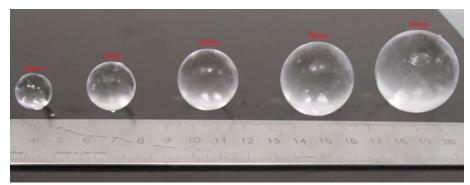
Picture 1 "Test setup with engine hood"

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Picture 2 "Sample 3; tested with 35mm Hail ball; 9.9J"



Picture 3 "Used hail ball sizes"



Appendix – Instrument reference list

All instruments calibrations are traceable to national normal.

Instrument reference list						
In atmum and ID	nt ID Instrument type Model	Madal	Calibration date			
Instrument ID		Last	Due			
2123	Scale	EMB 200-2	2014-10-07	2015-10-07		
703	Oscilloscope 2- channel	HMO1022	2015-09-04	2016-09-04		
2004	Caliper – Digital	WZ-SL150	2015-01-12	2016-01-12		
4041	Datalogger	FX106-4-2	2014-12-08	2015-12-08		
11000	Climate monitor	I-Server iBTHX + iBTHP-W-6	2014-12-03	2015-12-03		

Table 7 "Instrument reference list"

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Appendix – Product pictures



Picture 4 "Sample 3; Top view"



Picture 5 "Sample 3; Side view"



Appendix – HAGEL INTENSITÄTSSKALA

Schadensklassifikation von Hagel Hagel Intensitätsskala 2.2 Hagelklasse (Widerstand) Durchmesser (mm) Gewicht (g) Failgeschwindigkeit 1 (km/h) 2 Falgeso (m/s) 2 ndigkelf Aufprallenergie (Joule) 3 Vergle HR / HW 0 5 0.1 35 9.7 0.005 Unse 1 Allgemeinen keinen Schaden an. In der Landwirtschaft können jedoch kleinere Schäden auftreten, die nassen (geschlossene Hagelschicht am Erdboden) können Entrierungen und Druckschäden an Pflanzen 0,5 49 13,6 0,046 Erbse HR/HW 1,6 60 16,7 0,222 Haselnuss, 1 Cent (16 mm) ammenwinkung von stark von 15 mm dient als Unv 0,7 2 Cent (19 mm), 10 Cent (20 mm) 5 Cent (21 mm), 20 Cent (22 mm) 3,8 69 19,2 HR/HW2 7,5 78 21,7 1,8 1 Euro (23 mm), 50 Cent (24 mm) orm der Hagelkörner treten enste bedeutende Schäden auf. Deshalb gilt Hagel ab dieser Größe als liellen am Auto sind möglich. Dünnere Glasscheiben dirohen zu zerbrechen. In der Landwirtschaft drohen ei Anben Durehmasser ung 25 mm dient als Linweitsderitterlum in der LISA National Westber Service 13,0 85 23,6 3,6 H2 Walnuss, 2 Euro (26 mm) HR / HW 3 20,6 92 25,6 6,7 Taubenel (35 - 40 mm) 27,2 30,8 11,4 98 sball (40 mm) HR/HW4 ben werden beschädigt und koen. In der Landwirtschaft 43,8 104 28,9 18,3 30,6 110 28,1 Hühnerel (50 - 55 mm 60,1 HR/HW5 80,0 115 31,9 40,8 Billardkugel (57 mm) 103,8 120 33,3 57,7 HR/HW6 H4 132,0 34,7 79,6 gibt e 125 Tennisbali (64 - 67 mm) 36,1 107,5 164,9 HR/HW7 140,5 183,4 232,9 202,8 37,2 38,6 39,7 40,8 41,9 43,1 44,2 45,3 46,1 47,2 Baseball (74 mm) Apfel (70 - 85 mm) 246,1 295,2 HR/HW8 350,4 292,1 Faust (70 - 100 mm) Gânseel (80 - 100 mm) HR/HW9 412,1 362,5 480,6 556,4 639,7 731,0 HR / HW 10 542,7 163 655,7 777,1 HR / HW 11 166 Softwarenei (110 mm) Softball (90 - 115 mm) Grapefruit (100 - 130 mm) Kokosnuss (130 mm) 830,6 926,1 HR / HW 12 938,8 48,1 49,2 1056,0 HR / HW 13 1182,6 50,0 1478 51,1 51,9 52,8 53,6 1318,9 1723 HR/HW 14 1465.3 Mango (150 mm) Straußenel (160 mm) 1622.2 H6 H7 H8 HR / HW 15 1789.9 54,4 55,3 2159,1 2361,4 56,1 3717 2576,0 56,9 4177 2803,1 57,8 4679 Pampelmuse (120 - 250 n Handball (190 mm) Volleyball (200 - 220 mm) 3043,3 58,6 5227 3296,8 59,4 5825 214 HR/HW 19 3564.0 60.3 6475 HR / HW 20 845.2

 Max. Gewicht in Gramm (Kugelform, Elisdichle 917 kg/m3). | 2) Theorefische Faligeschwindigiteit in ite HAGEL INTENSITÄTSSKALA (DE 2.2) 2004 - 2014. MARCO KASCHUBA | HAIL RESEARCH LABORA

Figure 2 "HAGELINTENSITÄTSSKALA DE2.2"

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